ABSTRACT

PT. Indonesian Aerospace is a state-owned company engaged in the aircraft

industry. Nowadays PT. Indonesian Aerospace is experiencing problems at Single

Aisle Project which can not meet the demand in a timely manner. This problem

occurs because of the frequent occurrence of line stop in the assembly line. The line

stop in the assembly line occurs because of lack of parts needed during the assembly

of components process. The main cause of the lack of parts that are needed is

because the amount of buffer stock not specified as required and schedule for the

replenishment the buffer stock is not on time. Therefore, we need a system that can

meet the schedule for buffer stock replenishment.

This research will be designed a proposed Kanban system that consists of designing

the card Kanban, Kanban Post, the mechanism of using Kanban System and

calculation number of Kanban card that are useful in fulfilling the schedule of

buffer stock replenishment.

The results of this research is a Kanban system that has a number of buffer stock is

greater than the number of units required for replenishment time and schedule for

buffer stock replenishment which appropriate when the buffer stock will be

depleted, so there will be no shortage or excess amount of buffer stock that is

owned.

Keywords: Kanban, Buffer Stock Replenishment, Constant – Quantity Withdrawal

System, Pull System

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