

## DAFTAR GAMBAR

Gambar I.1 Negara Penghasil Minyak Sawit Terbesar .....	1
Gambar I.2 Data Hasil Panen.....	2
Sumber: Hasil Panen Pekebunan XYZ .....	2
Gambar I.3 Diagram <i>Fishbone</i> .....	5
Gambar I.4 Postur Kerja Tidak Ergonomis.....	5
Gambar I.5 Alat Panen Eksisting .....	7
Gambar II.1 (a) Dodos, (b) Egrek .....	10
Gambar II.2 Kuesioner <i>Nordic Body Map</i> .....	13
Gambar II.3 <i>Worksheet</i> REBA.....	14
Sumber: Hignett & McAtamney (2000) .....	14
Gambar II.4 Tahapan Proses Pengembangan Produk .....	14
Gambar II.5 <i>Concept Development: The Front-End Process</i> .....	16
Gambar II.6 Bagan <i>House of Quality</i> .....	18
Gambar III.1 Sistematis Perancangan.....	23
Gambar IV.1 Objek (a) Dodos (b) Egrek.....	28
Gambar IV.2 <i>Technical Relationship</i> .....	41
Gambar IV.3 <i>Technical Correlation</i> .....	43
Gambar IV.4 <i>Benchmarking</i> .....	45
Gambar IV.5 Matriks <i>House of Quality</i> .....	46
Gambar V.1 Postur Kerja Pemanen (Usulan) .....	68
Gambar V.2 Hasil Perhitungan REBA usulan .....	69
Gambar V.3 Standar Operasi Alat Bantu Panen Sawit .....	73