

## DAFTAR TABEL

Tabel I.1 Alternatif Solusi .....	6
Tabel I.2 Alternatif Solusi (Lanjutan) .....	7
Tabel II.1 Faktor OEE .....	25
Tabel II.2 Alasan Pemilihan Kerangka Kerja/Teori/Pendekatan .....	29
Tabel III.1 Identifikasi Komponen Sistem Terintegrasi .....	32
Tabel III. 2 Identifikasi Komponen Sistem Terintegrasi (Lanjutan) .....	33
Tabel IV.1 Jam Kerja Tersedia Mesin Duan Kwei .....	35
Tabel IV.2 Downtime Mesin Duan Kwei.....	35
Tabel IV.3 Data Produksi Mesin Duan Kwei.....	36
Tabel IV.4 Spesifikasi Rancangan dan Standar Perancangan .....	37
Tabel IV.5 Perhitungan Availability Rate .....	37
Tabel IV.6 Perhitungan Availability Rate .....	38
Tabel IV.7 Perhitungan Performance Rate.....	39
Tabel IV.8 Perhitungan Quality Rate .....	40
Tabel IV.9 Perhitungan OEE.....	40
Tabel IV.10 Perhitungan OEE (Lanjutan).....	41
Tabel IV.11 Perbandingan Perhitungan OEE.....	41
Tabel IV.12 Perhitungan Equipment Failure Loss .....	42
Tabel IV. 13 Perhitungan Setup and Adjustment Losses .....	42
Tabel IV.14 Perhitungan Setup and Adjustment Losses (Lanjutan) .....	43
Tabel IV.15 Perhitungan Idling and Minor Stoppages.....	43
Tabel IV.16 Perhitungan Idling and Minor Stoppages (Lanjutan).....	44
Tabel IV.17 Perhitungan Reduce Speed.....	44
Tabel IV.18 Perhitungan Defect Losses .....	45
Tabel IV.19 Perhitungan Reduce Yield Loss .....	46
Tabel IV.20 Presentase Six Big Losses .....	46
Tabel IV.21 Presentase Losses Kumulatif.....	47
Tabel IV.22 Verifikasi Hasil Rancangan.....	48
Tabel V.1 Validasi Hasil Rancangan.....	49
Tabel V.2 Analisis Perhitungan OEE.....	50
Tabel V.3 Kelebihan dan Kekurangan Hasil Rancangan .....	55