

DAFTAR GAMBAR

| | |
|--|----|
| Gambar I.1 Total waktu <i>downtime</i> tahun 2019 dan 2020 | 2 |
| Gambar I.2 Waktu <i>downtime</i> mesin Wenger X-185 tahun 2019-2020..... | 2 |
| Gambar I.3 Pengaruh downtime terhadap produksi aktual..... | 3 |
| Gambar II.1 Hubungan <i>six big losses</i> dengan OEE..... | 11 |
| Gambar II.2 Total productive maintenance..... | 14 |
| Gambar III.1 Model konseptual..... | 19 |
| Gambar III.2 Sistematika penyelesaian masalah..... | 20 |
| Gambar III.3 Sistematika penyelesaian masalah (lanjutan)..... | 21 |
| Gambar IV.1 <i>Fishbone reduce speed losses</i> | 45 |
| Gambar IV.2 <i>One point lesson</i> | 50 |
| Gambar IV.3 <i>Abnormality tag</i> (Operator) | 51 |
| Gambar IV.4 <i>Abnormality tag</i> (Teknisi) | 51 |
| Gambar V.1 Grafik <i>availability</i> mesin Wenger X-185..... | 57 |
| Gambar V.2 Grafik perbandingan <i>availability</i> | 58 |
| Gambar V.3 Grafik <i>performance efficiency</i> mesin Wenger X-185..... | 59 |
| Gambar V.4 Grafik perbandingan <i>performance efficiency</i> | 60 |
| Gambar V.5 Grafik <i>rate of quality</i> mesin Wenger X-185 | 61 |
| Gambar V.6 Grafik perbandingan <i>rate of quality</i> | 62 |
| Gambar V.7 Pie chart persentase terhadap total Losses | 63 |