

LIST OF PICTURES

Figure I.1 Trend Radar Data	2
Figure I.2 Component Production Last 3 years	3
Figure I.3 Radar Production Last 3 years.....	4
Figure I.4 Fishbone Diagram	5
Figure II.1 Westinghouse Factor.....	18
Figure III.1 Conceptual Model.....	25
Figure III.2 Problem Solving Systematic.....	26
Figure IV.1 Organizational Structure.....	31
Figure IV.2 Production Process Flow	32
Figure IV.3 Observation Sheet.....	35
Figure IV.4 Graph of Productive Activity Recapitulation	39
Figure IV.5 Non-productive Activity Recapitulation Graph	39
Figure IV.6 Personal Activity Recapitulation Graph.....	40
Figure IV.7 Data Uniformity Test Graphs	47
Figure V.1 Produkti f Activity Table	64
Figure V.2 Non-Productive Activities Graph	65
Figure V.3 Personal Activity Graph	65