

ABBREVIATION

rpm	: Revolutions per minute
mm/rev	: Millimeter per revolution
mm	: Millimeter
n	: Spindle speed
f	: Feed rate
ap	: Depth of cut
SE	: Standard Error
95% CI	: Confidence Interval of 95%
AD	: Anderson-Darling
N	: the number of nonmissing observations in a sample.
StDev	: Standard Deviation
Adj MS	: Adjusted Mean Squares
Adj SS	: Adjusted sums of squares
DF	: Degrees of Freedom
Seq SS	: Sequence Sum of Squares
SE of Difference	: The standard error of the difference