

## List Of Figures

1.1	Business Process of PT. Gaya Pantes Semestama.....	2
1.2	Burl Mark.....	6
1.3	Drawback .....	6
1.4	Dropped Pick.....	7
1.5	End Out .....	7
1.6	Jerk In.....	7
1.7	Mixed Yarn .....	8
1.8	Slub.....	8
1.9	Soiled Filling.....	9
1.10	Scrimp .....	9
1.11	Knots .....	9
2.1	PDCA Cycle .....	18
2.2	Check Cheet .....	20
2.3	Histogram .....	21
2.4	Flow Chart.....	21
2.5	Pareto Diagram.....	22
2.6	Scatter Diagram.....	23
2.7	Fishbone .....	23
2.8	Control Chart.....	24
2.9	Framework .....	37
4.1	Diagram Pareto of Defects that happen since January 2017- Septemeber 2018.....	49
4.2	P Chart on Burl Mark Defect at PT. Gaya Pantes Semestama.....	51
4.3	P Chart on Slub Defect at PT. Gaya Pantes Semestama .....	53
4.4	P Chart on Jerk-In Defect at PT. Gaya Pantes Semestama .....	55
4.5	P Chart on Drawback Defect at PT. Gaya Pantes Semestama .....	57
4.6	P Chart on End Out Defect at PT. Gaya Pantes Semestama .....	59
4.7	Burl Mark Fishbone Diagram.....	60
4.8	Slub Fishbone Diagram .....	61
4.9	Jerk-In Fishbone Diagram.....	62
4.10	Drawback .....	62
4.11	End Out .....	63



