

DAFTAR GAMBAR

Gambar I. 1 Diagram Pareto Jenis <i>Defect</i> Produk <i>Wire Rod Steel</i> SWRM8 5.5 mm	5
Gambar II. 1 <i>Critical to Quality</i> (CTQ)	15
Gambar II. 2 Diagram Pareto	16
Gambar II. 3 <i>Cause-and-Effect</i> Diagram	19
Gambar II. 4 5 <i>Why's</i>	19
Gambar III. 1 Model Konseptual	23
Gambar III. 2 Sistematika Pemecahan Masalah	25
Gambar IV. 1 Produk <i>Wire Rod Steel</i> SWRM8 5.5 mm.....	31
Gambar IV. 2 Diagram SIPOC Produk <i>Wire Rod Steel</i> SWRM8 5.5 mm	33
Gambar IV. 3 Penerimaan <i>Raw Material</i>	34
Gambar IV. 4 <i>Charging Bed</i>	34
Gambar IV. 5 <i>Reheating Furnace</i>	35
Gambar IV. 6 Proses <i>Pre-Roughing</i> Sumbu Horizontal	35
Gambar IV. 7 Proses <i>Pre-Roughing</i> Sumbu Vertikal	36
Gambar IV. 8 <i>Pre-Roughing Mill</i>	36
Gambar IV. 9 <i>Roughing Mill</i>	37
Gambar IV. 10 Proses <i>Rolling</i>	38
Gambar IV. 11 <i>Set Looper</i>	39
Gambar IV. 12 <i>Intermediate</i>	39
Gambar IV. 13 Label Pada <i>Wire Rod Steel</i>	40
Gambar IV. 14 Peta Kontrol P	43
Gambar IV. 15 Peta Kontrol P Baru	44
Gambar IV. 16 Grafik DPMO Proses Produksi <i>Wire Rod Steel</i> SWRM8 5.5 mm.....	46
Gambar IV. 17 Grafik <i>Level Sigma</i> Proses Produksi <i>Wire Rod Steel</i> SWRM8 5.5 mm	46
Gambar IV. 18 <i>Fishbone Diagram</i> Penyebab <i>Defect</i> Kurang <i>Center</i>	48
Gambar IV. 19 <i>Pass Roll</i> <i>Wire Rod Steel</i> SWRM8 5.5 mm	49
Gambar IV. 20 Alat Bantu Pemasangan <i>Pass Roll</i>	59
Gambar IV. 21 Dimensi Alat Bantu.....	60