

TABLE OF TABLE

Table I. 1 Distribution of PT. Pikiran Rakyat	2
Table I. 2 Timeline of Production Process.....	5
Table I. 3 Demand Data and Total Gross Printed in 2016	7
Table II. 1 Lean Manufacturing and Lean Service Principles.....	16
Table II. 2 Symbol and Name in VSM	20
Table II. 3 References of Previous Research	35
Table IV. 1 Working Time in PT. Pikiran Rakyat.....	43
Table IV. 2 List Name of Workstation, Machine used, and QTY of Machine	43
Table IV. 3 Cycle Time for Newspaper Printing	45
Table IV. 4 Symbol Process Activity Mapping	47
Table IV. 5 Process Activity Mapping Newspaper Printing	47
Table IV. 6 PAM Calculation Result Newspaper Printing	48
Table IV. 7 5 Whys for Newspaper Printing.....	49
Table IV. 8 Data of Production Result.....	52
Table IV. 9 Production Loss Cost	54
Table IV. 10 Cashback as resale result	56
Table IV. 11 Production Loss Cost After Cashback.....	58
Table IV. 12 Demand Data October until December 2016 in PT. Pikiran Rakyat	61
Table IV. 13 Summary of Calculation Three Method of Moving Average	65
Table IV. 14 Calculation MAD of Double Moving Average 6 x 6	66
Table IV. 15 Forecasting Demand using Double Moving Average 6x6.....	68
Table V. 1 Analysis of Forecasting	77