

## DAFTAR TABEL

|                                                                                   |    |
|-----------------------------------------------------------------------------------|----|
| Tabel I.1 Data Pencelupan <i>hanger</i> pada proses <i>chemical milling</i> ..... | 2  |
| Tabel I.2 Data Ketidaksesuaian Waktu Pencelupan .....                             | 3  |
| Tabel IV.1 Suhu Standar Proses <i>Chemical Milling</i> .....                      | 32 |
| Tabel IV.2 Waktu Standar Proses <i>Chemical Milling</i> .....                     | 32 |
| Tabel IV.3 Alamat <i>Input</i> dan <i>Output</i> Proses <i>Pre Cleaning</i> ..... | 37 |
| Tabel IV.4 Alamat <i>Input</i> dan <i>Output</i> Proses <i>Main Milling</i> ..... | 40 |
| Tabel IV.5 Skenario Pengujian Program PLC <i>Pre Cleaning</i> .....               | 44 |
| Tabel IV.6 Skenario Pengujian Program PLC <i>Main Milling</i> .....               | 47 |
| Tabel IV.7 Tabel Penanganan <i>Error</i> .....                                    | 50 |
| Tabel V.1 Hasil Pengujian Program PLC <i>Pre Cleaning</i> .....                   | 61 |
| Tabel V.2 Hasil Pengujian Program PLC <i>Main Milling</i> .....                   | 64 |