

## LIST OF FIGURES

Figure I.1 Taking Activity.....	2
Figure I.2 Carrying Activity.....	2
Figure I.3 Raising Activity.....	3
Figure I.4 Reba Result for Highest Score .....	4
Figure I.5 Standar Nordic Quistionnaire Graphic .....	5
Figure II.1 Main Body Posture REBA .....	13
Figure II.2 REBA Neck Posture.....	14
Figure II.3 REBA Foot Posture.....	14
Figure II.4 REBA Upper Arm Posture.....	15
Figure II.5 REBA Lower Arm Posture .....	15
Figure II.6 REBA Wrist Posture .....	15
Figure III.1 Conceptual Model.....	29
Figure III.2 Problem Solving Systematic.....	30
Figure IV.1 Normality Test.....	34
Figure IV.2 Uniformity Data Test for Widht Palm up to Thumb .....	35
Figure IV.3 Uniformity Data Test for Thickness of Palm .....	35
Figure V.1 Clarifying Objectives .....	36
Figure V.2 Blackbox of The Research.....	37
Figure V.3 Establishing Function .....	37
Figure V.4 Concept Reference .....	44
Figure V.5 Material Handling Design (Isometric View) .....	47
Figure V.7 Material Handling Stacked (Isometric View).....	48
Figure V.8 Separator Design.....	48
Figure V.9 Force Simulation in Wheel .....	49
Figure V.10 Force Simulation in Body .....	49
Figure V.11 Simulation Use (Isometric View) .....	51
Figure V.12 Simulation Use (Left View).....	51
Figure V.13 Simulation Use (Top View).....	52
Figure V.14 View Cone Simulation.....	52
Figure V.15 Trunk.....	53
Figure V.16 Neck.....	54
Figure V.17 Legs.....	54
Figure V.18 Upper Arm (Right Arm) .....	54
Figure V.19 Upper Arm (Left Arm) .....	55
Figure V.20 Lower Arm (Right Arm).....	55
Figure V.21 Lower Arm (Left Arm) .....	56
Figure V.22 Wrist (Right Arm).....	56
Figure V.23 Wrist (Left Arm) .....	57
Figure V.24 Load / Force .....	58
Figure V.25 Coupling .....	58

Figure V.26 Activity .....	59
Figure V.27 Reba Result .....	59
Figure V.28 Design Based on Customer Need .....	64
Figure V.29 The Arrangement of Sack in the Pick Up in Top View .....	65
Figure V.30 The Arrangement of Sack in the Pick Up in Left View.....	65
Figure V.31 The Arrangement of Container in The Pick Up Top View.....	66
Figure V.32 The Arrangement of Container in The Pick Up Left View .....	66