

DAFTAR GAMBAR

Gambar I.1	Produk <i>Bracket Sub Assembly Lower Arm</i>	3
Gambar II.1	Siklus Tahapan <i>DMAIC</i>	14
Gambar III.1	Model Konseptual.....	26
Gambar III.2	Langkah-Langkah Penelitian.....	28
Gambar IV.1	Nut M6.....	35
Gambar IV.2	Proses Pemasangan Nut.....	35
Gambar IV.3	Proses <i>Spot welding</i>	36
Gambar IV.4	Contoh <i>Spatter</i>	37
Gambar IV.5	Diagram Pareto Jenis Cacat.....	40
Gambar IV.6	Diagram SIPOC.....	41
Gambar IV.7	Peta Kontrol-p.....	44
Gambar IV.8	Grafik Nilai DPMO.....	47
Gambar IV.9	Grafik Level Sigma.....	48
Gambar V.1	<i>Fishbone Diagram</i> Cacat <i>Spatter</i>	51
Gambar V.2	Alat Pengecekan <i>Setting Parameter</i>	52
Gambar V.3	<i>Fishbone Diagram</i> Cacat Ukuran <i>Pitch</i> Tidak Sesuai.....	53
Gambar V.4	Ukuran <i>Pitch</i> Tidak Sesuai.....	54
Gambar V.5	<i>Fishbone Diagram</i> Cacat <i>Crack</i>	55
Gambar V.6	Cacat <i>Crack</i>	56
Gambar V.7	<i>Fishbone Diagram</i> Cacat <i>Hole Off Center</i>	57
Gambar V.8	<i>Hole Off Center</i>	57
Gambar V.9	Alat <i>Good no Good</i>	64
Gambar V.10	Posisi dan Ukuran <i>Pitch</i>	65
Gambar V.11	Spidol Untuk <i>Marking</i>	66
Gambar V.12	<i>Earplug</i>	70
Gambar V.13	<i>Factory Fan</i>	71