

DAFTAR ISI

ABSTRAK.....	i
<i>ABSTRACT</i>	ii
KATA PENGANTAR	iii
DAFTAR ISI.....	vi
DAFTAR LAMPIRAN.....	x
DAFTAR GAMBAR.....	xi
DAFTAR TABEL.....	xii
DAFTAR SINGKATAN	xiv
DAFTAR LAMBANG	xv
DAFTAR ISTILAH	xvi
Bab I Pendahuluan	1
I.1 Latar Belakang.....	1
I.2 Perumusan Masalah	5
I.3 Tujuan Penelitian	6
I.4 Manfaat Penelitian	6
I.5 Batasan masalah.....	6
I.6 Sistematika Penulisan	7
Bab II Landasan Teori	9
II.1 Studi Literatur Perbandingan Dengan Penelitian Sebelumnya.....	9
II.2 Manajemen Perawatan	10
II.2.1 <i>Preventive Maintenance</i>	10
II.2.2 <i>Corrective Maintenance</i>	12
II.3 Pola Kerusakan (<i>Failure Pattern</i>).....	12
II.4 <i>Life Data Analysis</i> (Uji Kolmogorov-Smirnov)	14
II.5 <i>Functional Block Diagram</i> (FBD).....	15
II.6 <i>Reliability</i> (Keandalan)	15
II.6.1 Fungsi Kepadatan Probabilitas (<i>pdf</i>).....	16
II.6.2 Fungsi Keandalan (R(T)).....	17
II.6.3 Fungsi Laju Kerusakan (λ).....	17
II.7 <i>Availability</i>	18
II.7.1 <i>Inherent Availability</i>	18
II.7.2 <i>Operational Availability</i>	18

II.7.3	<i>Achieved Availability</i>	19
II.8	<i>Maintainability</i>	19
II.9	<i>Reliability Block Diagram (RBD)</i>	19
II.10	Konsep Life Cycle Cost.....	21
II.10.1	Model <i>Life Cycle Cost</i>	21
II.10.2	<i>Sustaining Cost</i>	21
II.10.3	<i>Acquisition Cost</i>	23
II.11	Teori Antrian (<i>Queuing Theory</i>).....	24
II.11.1	Model Antrian <i>Single-Channel</i>	24
II.11.2	Model Antrian <i>Multiple-Channel</i>	25
Bab III	Metodologi Penelitian	28
III.1	Model Konseptual	28
III.2	Sistematika Pemecahan Masalah	30
III.2.1	Tahap Inisialisasi	32
III.2.1.1	Perumusan Masalah	32
III.2.1.2	Penetapan Tujuan.....	32
III.2.1.3	Studi Pustaka dan Literatur.....	32
III.2.2	Tahap Pengumpulan Data.....	33
III.2.3	Tahap Pengolahan Data	33
III.2.4	Tahap Analisis dan Kesimpulan	36
Bab IV	Pengumpulan dan Pengolahan Data.....	37
IV.1	Pengumpulan Data.....	37
IV.1.1	Deskripsi Umum Lini Produksi Pencetakan	37
IV.1.2	<i>Reliability Block Diagram</i>	39
IV.1.3	Data Waktu Kerusakan (<i>Time To Failure</i>)	42
IV.1.4	Data Waktu Perbaikan (<i>Time To Repair</i>).....	42
IV.1.5	Data <i>Breakdown Maintenance Cost</i>	42
IV.2	Pengolahan Data	43
IV.2.1	Penentuan Sistem.....	43
IV.2.2	Penentuan Mesin.....	43
IV.2.3	Pengukuran Laju Kerusakan $\lambda(t)$	43
IV.2.4	Pengukuran Laju Perbaikan ($\mu(T)$) dan <i>Downtime</i>	48
IV.3	Perhitungan Nilai <i>Availability</i> Eksisting.....	57
IV.4	Peningkatan Nilai <i>Availability</i> Sistem dengan <i>Minimal Cut Sets</i>	58

IV.5	Perhitungan <i>Life Cycle Cost</i>	62
IV.5.1	<i>Annual Operating Cost</i>	62
IV.5.2	<i>Annual Purchasing Cost</i>	64
IV.5.3	Penentuan jumlah <i>Maintenance Crew</i>	64
IV.5.4	Penentuan Kombinasi Kerusakan Per Unit.....	65
IV.5.5	Perhitungan Probabilitas Kerusakan Per Unit.....	65
IV.5.6	Perhitungan Probabilitas Terjadinya Antrian Pada Setiap <i>Maintenance Crew</i>	65
IV.5.7	Penentuan Jumlah Unit Yang Kurang.....	66
IV.5.8	Perhitungan <i>Revenue</i>	67
IV.5.9	<i>Annual Shortage Cost</i>	67
IV.5.10	<i>Annual Maintenance Cost</i>	68
IV.5.11	<i>Annual Sustaining Cost</i>	70
IV.5.12	<i>Book Value</i>	72
IV.5.13	<i>Annual Population Cost</i>	73
IV.5.14	<i>Acquisition Cost</i>	74
IV.5.15	Total <i>Cost</i> Berdasarkan <i>Life Cycle Cost</i>	75
IV.5.16	Penentuan <i>Maintenance Crew</i> yang Optimal	76
Bab V	Analisis	77
V.1	Analisis Pemilihan Sistem	77
V.2	Analisis Penentuan Distribusi <i>Time to Failure</i> Mesin.....	77
V.3	Analisis Penentuan Distribusi <i>Time to Repair</i> Mesin	78
V.4	Analisis <i>Downtime</i>	78
V.5	Analisis <i>Availability</i>	79
V.5.1	Analisis <i>Availability</i> Eksisting.....	79
V.5.2	Analisis <i>Availability</i> Usulan	79
V.5.3	Usulan Untuk Meningkatkan <i>Availability</i>	81
V.6	Analisis <i>Life Cycle Cost</i>	81
V.6.1	Analisis <i>Annual Operating Cost</i>	81
V.5.2	Analisis <i>Annual Maintenance Cost</i>	82
V.6.3	Analisis <i>Shortage Cost</i>	83
V.6.4	Analisis <i>Sustaining Cost</i>	84
V.6.5	Analisis <i>Acquisition Cost</i>	84
V.6.6	Analisis Perhitungan <i>Life Cycle Cost</i>	85

V.6.7	Analisis Perhitungan Jumlah <i>Maintenance Crew</i> dan <i>Retirement Age</i> yang Optimal	86
V.6.8	Analisis Perbandingan Total Biaya Usulan dengan Biaya Eksisting.....	87
Bab VI	Kesimpulan dan Saran.....	88
VI.1	Kesimpulan	88
VI.1.1	<i>RAM Analysis</i>	88
VI.1.2	<i>Life Cycle Cost</i>	88
VI.2	Saran	89
VI.2.1	Saran Bagi Perusahaan.....	89
VI.2.2	Saran Bagi Penelitian Selanjutnya	89
DAFTAR PUSTAKA	90