

DAFTAR SINGKATAN DAN LAMBANG

Singkatan	Nama	Pemakaian
		pertama kali
		pada halaman
PT	Perseroan Terbatas	1
VSM	<i>Value Stream Mapping</i>	7
DPMO	<i>Defects per Million Opportunities</i>	7
VA	<i>Value added Activity</i>	8
NVA	<i>Non Value added Activity</i>	8
E-DOWNTIME	<i>Environmental, Health, and Safety-Defect-Overproduction-Waiting-Not utilizing employees knowledge, skills, and abilities-Transportation-Inventories-Motion-Excess processing</i>	11
EHS	<i>Environmental, Health, and Safety</i>	11
COPQ	<i>Cost of Poor Quality</i>	12
VALSAT	<i>Value Stream Analysis Tools</i>	18
FMEA	<i>Failure Mode and Effect Analysis</i>	23
Cpm	<i>Process Capability Minimum</i>	24
PCE	<i>Process Cycle Efficiency</i>	25
RVA	<i>Real Value added Activity</i>	26
BVA	<i>Business Value added Activity</i>	26

DMAI	<i>Define-Measure-Analyze-Improve</i>	33
DMAIC	<i>Define-Measure-Analyze-Improve-Control</i>	33
SIPOC	<i>Supplier-Input-Process-Output-Customer</i>	33
WAP	<i>Weighted Average Performance</i>	35
SDM	Sumber Daya Manusia	39
CL	<i>Central Line</i>	41
UCL	<i>Upper Control Limit</i>	41
LCL	<i>Lower Control Limit</i>	41
CTQ	<i>Critical to Quality</i>	57
RPN	<i>Risk Priority Number</i>	82