

## ***ABSTRACT***

*PT. Adetex Filament 1 (PT. AF 1) is one of companies that produces fabric and garment in Indonesia. The problem that often occurs is especially when the sample was rejected by customers such as design pattern of sample fabric (tracing) and design color of sample fabric (strike off). These errors affects to long process time and product quality. This leads to the need for improvements in the production process in PT. AF 1 Banjaran Bandung.*

*The stage improvement is done on the production process of PT. AF 1 are started by collect the requirement file, file mapping the existing production process from requirement file, and then required identification of value added in the production process using streamlining. Streamlining will be targeted in the improvement of using Business Process Improvement (BPI).*

*The result showed that the Proposed Business Proses efficiency has increased, sepecially tracing that is equal 4,07% and strike off that is equal 5,93%. This proposed business process. The improvement process would be a guideline in creating of the Standard Operating Procedure (SOP) on the production process of Departement Printing PT. Adetex Filament 1. SOP are expected reduce cycle time and errors that occur in production process of Departement Printing PT. Adetex Filament 1.*

*Keyword: Business Process, Business Process Improvement, Standard Operating Procedure, Streamlining, Processing Time.*