

DAFTAR GAMBAR

| | |
|--|----|
| Gambar I.1 Produk PT. ABC | 1 |
| Gambar I.2 Proses Produksi <i>Single Door</i> | 3 |
| Gambar II.1 Siklus Tahapan <i>Define, Measure, Analyse, Improve, dan Control</i> | 17 |
| Gambar III.1 Model Konseptual | 34 |
| Gambar III.2 Kerangka Penelitian | 36 |
| Gambar IV.1 Alur Proses pada Pre Assy Produk <i>Inner Liner Cabinet Single Door</i> .. | 43 |
| Gambar IV.2 Proses <i>Fasteners</i> Sub Proses <i>Inner Liner Semi Assy</i> | 45 |
| Gambar IV.3 Proses <i>Door Switching</i> | 45 |
| Gambar IV.4 Proses <i>Foaming</i> | 46 |
| Gambar IV.5 Proses <i>Evaporator Installation</i> | 47 |
| Gambar IV.6 Proses <i>Pipe Pooling</i> | 47 |
| Gambar IV.7 Proses <i>Bending and Checking</i> | 48 |
| Gambar IV.8 Proses <i>Cabinet Foaming (a.bottom plate, b.back plate, c.cabinet)</i> | 49 |
| Gambar IV.9 Proses <i>Pooling</i> | 49 |
| Gambar IV.10 Proses <i>Hotmealt</i> | 50 |
| Gambar IV.11 Proses <i>Installation</i> | 51 |
| Gambar IV.12 Proses <i>Boring</i> | 51 |
| Gambar IV.13 Proses <i>Jig</i> | 52 |
| Gambar IV.14 Proses <i>Finishing</i> | 53 |
| Gambar IV.15 Diagram Pareto Jenis Cacat Produk | 56 |
| Gambar IV.16 Diagram SIPOC | 57 |
| Gambar IV.17 Peta Kendali p Produk <i>Inner Liner Cabinet Single Door</i> pada <i>Pre Assy</i> | 62 |
| Gambar IV.18 Grafik Nilai DPMO Produk <i>Inner Liner Cabinet Single Door</i> Pada <i>Pre Assy</i> Periode Januari 2013-Juli 2014 | 65 |
| Gambar IV.19 Grafik Nilai <i>Sigma</i> Produk <i>Inner Liner Cabinet Single Door</i> Pada <i>Pre Assy</i> Periode Januari 2013-Juli 2014 | 65 |
| Gambar V.1 Diagram Pareto Cacat Produk | 69 |
| Gambar V.2 <i>Fishbone Diagram</i> Cacat Keriput | 70 |

| | |
|--|-----|
| Gambar V.3 <i>Fishbone Diagram</i> Cacat <i>Scratch/Gores</i> | 72 |
| Gambar V.4 <i>Fishbone Diagram</i> Cacat Sobek | 74 |
| Gambar V.5 <i>Fishbone Diagram</i> Cacat Penyok | 76 |
| Gambar V.6 Contoh Display: a.Pengangkatan <i>Inner Liner</i> , b.Peletakan <i>Inner Liner</i> | 99 |
| Gambar V.7 Contoh Ukuran Huruf Isi <i>Display</i> Pengangkatan dan Peletakan Material | 100 |
| Gambar V.8 Contoh Ukuran Huruf Isi <i>Work Instruction</i> | 103 |
| Gambar V.9 Alat <i>Photo-electric cell preheating safety</i> | 104 |
| Gambar V.10 Alat <i>T930004 heating card</i> | 105 |
| Gambar V.11 Lampu Balk | 106 |
| Gambar V.12 Atap Fiberglass Transparan..... | 106 |
| Gambar V.13 Alat <i>Cyclone Turbine Ventilator</i> | 108 |
| Gambar V.14 <i>Earplug</i> | 108 |